

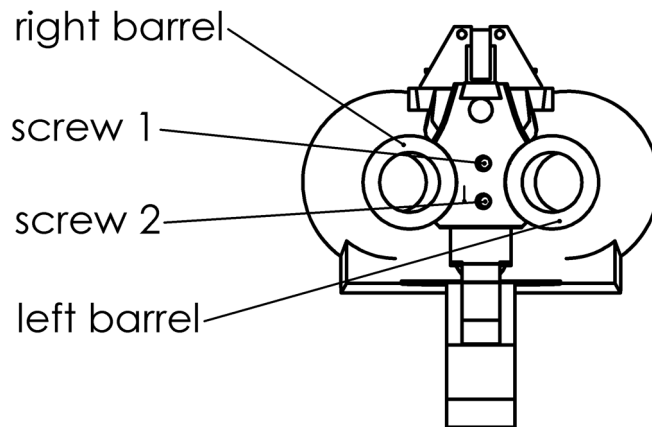
Dear Customer!

You are a proud owner of a Merkel rifle from Suhl.

The s/s rifle with muzzle adjustment has a soldered barrel group with a muzzle adjustment for regulation. You have the possibility to adjust the left barrel of your gun in the height and wind age to the right barrel.

The adjustment must **always** be done by doing two shots (right barrel/left barrel) in a time period of 6-8 seconds. To reach the optimum of precision the barrel has to be cooled down to normal room temperature after each group of 2 shots.

Korrektur der Treffpunktlage für Doppelbüchsen mit Mündungsverstellung



Important! The adjustment pieces have to touch the barrels (there will be a small gap between front sight base and the left barrel).

if the left barrel shoots to the right	screw 1 to the left 1 turn screw 2 to the left 1 turn	if necessary repeat
if left barrel shoots to the left	screw 1 to the right 1 turn screw 2 to the right 1 turn	if necessary repeat if necessary repeat
if left barrel shoots high	screw 1 to the left 1 turn screw 2 to the right 1 turn	if necessary repeat if necessary repeat
if left barrel shoots low	screw 1 to the right 1 turn screw 2 to the left 1 turn	if necessary repeat if necessary repeat

We recommend to have done the muzzle adjustment on your gun by an authorized gundealer!